

## Fix ALL Flexi

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### Technical data

Basis	SMX Hybrid Polymer
Consistency	Stable paste
Curing system	Moisture curing
Skin formation* (23°C/50% R.H.)	Ca. 10 min
Curing speed * (23°C/50% R.H.)	2 mm/24h → 3 mm/24h
Hardness**	40 ± 5 Shore A
Density	1,67 g/ml
Elastic recovery (ISO 7389)**	> 75 %
Maximum allowed distortion	± 20 %
Max. tension (ISO 37)**	1,80 N/mm <sup>2</sup>
Elasticity modulus 100% (ISO 37)**	0,75 N/mm <sup>2</sup>
Elongation at break (ISO 37)**	750 %
Temperature resistance**	-40 °C → 90 °C
Application temperature	5 °C → 35 °C

\* These values may vary depending on environmental factors such as temperature, moisture, and type of substrates. \*\* This information relates to fully cured product.

### Product description

Fix ALL Flexi is a high quality, neutral, elastic, 1-component construction joint and adhesive sealant based on SMX Hybrid Polymer.

### Properties

- Good extrudability
- Stays elastic after curing and very durable
- Excellent adhesion on nearly all surfaces, even if slightly moist.
- Can be painted with water based systems
- No odour.
- Very low emission, EC1+ certified
- Impervious to mould, contains biocide with fungicidal action
- Does not contain solvents, isocyanates, acids, halogens and toxic components, completely neutral.
- Good weather and UV resistance

### Applications

- Sealing and bonding in the building and construction industry.
- Strong elastic bonding in vibrating constructions.
- Sanitary applications.
- Sealing of floor joints.

- Sealing and bonding in the building and construction industry.

### Packaging

*Colour:* white, black, grey, bright grey, brown, beige, other colors on request

*Packaging:* 290 ml cartridge, 125 ml tube, 200 ml presspack, 600 ml foil bag, other packaging on request

### Shelf life

15 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C.

### Chemical resistance

Good resistance to (salt)water, aliphatic solvents, hydrocarbons, ketones, esters, alcohols, diluted mineral acids and alkalis. Poor resistance to aromatic solvents, concentrated acids and chlorinated hydrocarbons.

### Substrates

*Substrates:* all usual building substrates, natural stone, treated wood, PVC, plastics  
*Nature:* rigid, clean, dry or slightly moist, free of dust and grease.

*Surface preparation:* Porous surfaces in water

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loaded applications should be primed with Primer 150. Prepare non-porous surfaces with a Soudal activator or cleaner (see Technical Data Sheet). The surfaces should be degreased before bonding them together. Fix ALL Flexi has been tested on the following metal surfaces: steel, AlMgSi1, electrolytic galvanised steel, AlCuMg1, flame galvanised steel, AlMg3 and steel ST1403. Fix ALL Flexi has an excellent adhesion on most common substrates: all usual building substrates, natural stone, treated wood, PVC, plastics. Fix ALL Flexi also has a good adhesion on plastics: polystyrene, polycarbonate (Makrolon®), PVC, ABS, polyamide, PMMA, fiberglass reinforced epoxy, polyester. While producing plastics very often releasing agents, processing aids and other protective agents (like protection foil) are used. These should be removed prior to bonding or sealing. For optimum adhesion the use of Surface Activator is recommended. NOTICE: bonding plastics like PMMA (e.g. Plexi® glass), polycarbonate (e.g. Makrolon® or Lexan®) in stress loaded applications can give rise to stress cracking and crazing in these substrates. The use of Fix ALL Flexi is not recommended in these applications. Not suitable for PE, PP, PTFE (eg Teflon®), bituminous substrates, copper or copper-containing materials such as bronze and brass. We recommend a preliminary adhesion and compatibility test on every surface.

### Joint dimensions

*Min. width for bonding:* 2 mm

*Min. width for joints:* 5 mm

*Max. width for bonding:* 10 mm

*Max. width for joints:* 30 mm

*Min. depth for joints:* 5 mm

Recommendation sealing jobs: joint width = 2 x joint depth.

### Application method

*Application method:* With manual- or pneumatic caulking gun.

*Cleaning:* Clean with Soudal Surface Cleaner or with Soudal Swipex, immediately after use

*Finishing:* With a soapy solution or Soudal Finishing Solution before skinning.

*Repair:* With the same material.

### Health- and Safety Recommendations

Take the usual labour hygiene into account. Consult label and material safety data sheet for more information.

Dangerous. Respect the precautions for use.

### Remarks

- Fix ALL Flexi may be overpainted with water based paints, however due to the large number of paints and varnishes available we strongly suggest a compatibility test before application.
- The drying time of alkyd resin based paints may increase.
- Fix ALL Flexi can be applied to a wide variety of substrates. Due to the fact that specific substrates such as plastics, like polycarbonate, etc, may differ from manufacturer to manufacturer, we recommend preliminary compatibility test.
- Fix ALL Flexi can not be used as a glazing sealant.
- Not suitable for bonding aquariums.
- Fix ALL Flexi can be used for bonding of and sealing on natural stone.
- The sanitary formula should not replace regular cleaning of the joint. Excessive contamination, deposits or soap remainings will stimulate the development of fungi.
- Do not use in applications where continuous water immersion is possible.
- A total absence of UV can cause a color change of the sealant.
- When using different reactive joint sealants, the first joint sealant must be completely hardened before the next one is applied.
- Fix ALL Flexi has a good UV resistance but can discolour under extreme conditions or after very long UV exposure.
- Discoloration due to chemicals, high temperatures, UV-radiation may occur. A change in color does not affect the technical properties of the product.

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- Contact with bitumen, tar or other plasticizer releasing materials such as EPDM, neoprene, butyl, etc. is to be avoided since it can give rise to discolouration and loss of adhesion.

### Standards and certificates

- Tested according to ISO 16938-1 (Testing for staining on natural stone by sealants).
- Declaration of compliance ISEGA - Tested for use in foodstuffs-related area.

### Environmental clauses

#### *Leed regulation:*

Fix ALL Flexi conforms to the requirements of LEED. Low –Emitting Materials: Adhesives and Sealants. SCAQMD rule 1168. Complies with USGBC LEED 2009 Credit 4.1: Low-Emitting Materials – Adhesives & Sealants concerning the VOC-content.

### Liability

The content of this technical data sheet is the result of tests, monitoring and experience. It is general in nature and does not constitute any liability. It is the responsibility of the user to determine by his own tests whether the product is suitable for the application.

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